

Port opened, waiting for response.  
Grbl 1.1f ['\$' for help]  
[MSG: '\$H' | '\$X' to unlock  
\$0=10  
\$1=255  
\$2=0  
\$3=1  
\$4=0  
\$5=0  
\$6=0  
\$7=0  
  (ATC M6, pulse/ff)  
\$8=100  
  (ATC Tool Td, milliseconds)  
\$9=100  
  (ATC M6 Td, milliseconds)  
\$10=1  
\$11=0.010  
\$12=0.002  
\$13=0  
\$19=0  
  (Softstart, milliseconds)  
\$20=0  
\$21=1  
\$22=1  
\$23=3  
\$24=3500.000  
\$25=3500.000  
\$26=250  
\$27=4.000  
\$28=5  
  (Spindle freq. 0 to 15)  
\$30=1000  
\$31=1  
\$32=1  
\$100=320.000  
  (x:stp/mm)  
\$101=160.000  
  (y:stp/mm)  
\$102=160.000  
  (z:stp/mm)  
\$103=160.000  
  (a:stp/mm)  
\$104=160.000  
  (b:stp/mm)  
\$110=12000.000  
  (x:mm/min)  
\$111=12000.000  
  (y:mm/min)  
\$112=5000.000  
  (z:mm/min)  
\$113=5000.000  
  (a:mm/min)  
\$114=5000.000  
  (b:mm/min)  
\$120=8000.000  
  (x:mm/s^2)  
\$121=3000.000

(y:mm/s^2)  
\$122=3000.000  
(z:mm/s^2)  
\$123=3000.000  
(a:mm/s^2)  
\$124=3000.000  
(b:mm/s^2)  
\$130=320.000  
(x:mm max)  
\$131=210.000  
(y:mm max)  
\$132=200.000  
(z:mm max)  
\$133=200.000  
(a:mm max)  
\$134=200.000  
(b:mm max)  
ok  
ok